

Haygor Instrument & Company, Inc.

Serving The Petrochemical Industry For Over 25 Years

OXYGEN SERVICE EQUIPMENT HANDLING AND INSTALLATION

❖ PRE-INSTALL

- Visually inspected that all items are bagged and labeled “Cleaned for Oxygen Service”
- Check bags for holes, tears, or any other damages to the bag or the item itself

❖ HANDLING AND INSTALLATION

- HANDLE ALL ITEMS WITH CARE
- Do not remove items from packaging until ready to be installed
- All assembly and installation tools should be clean of any oil, dirt, or any other hydrocarbons
- Wash Hands (Glove use not recommended)
- Use Oxygen compatible lubricants only
- Cut tubing with tubing cutter only (no grinders, saws, files)
- Do not use any tools that create shavings, particles, or oil

❖ POST INSTALLATION

- Purge complete system with Dry Nitrogen
- Do Not Use any solvents in assembled system